

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 57-184534
 (43)Date of publication of application : 13. 11. 1982

(51)Int. CI. B21D 53/26
 F16H 55/49

(21)Application number : 56-067771 (71)Applicant : KANEMITSU DOUKOU
 YOUSETSUSHIYO:GOUSHI
 (22)Date of filing : 06. 05. 1981 (72)Inventor : KANEMITSU YUKIO

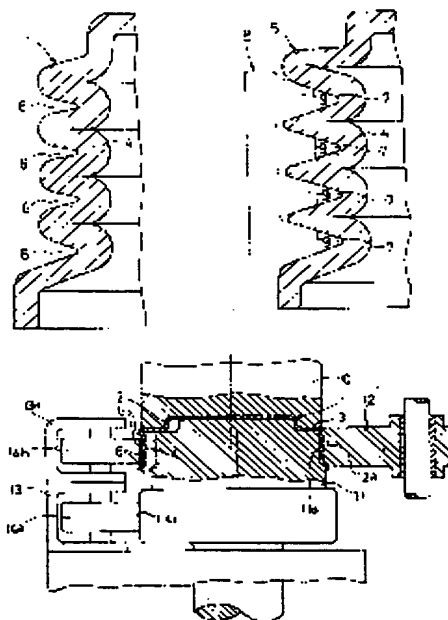
(54) PRODUCTION FOR V PULLEY MADE OF SHEET METAL

(57)Abstract:

PURPOSE: To improve the precision of goods, by molding cup-shaped materials, which are flowed in the press direction, preparatorily by a molding roller while supporting them with a supporting roller in case that circular wall parts of materials are molded to prescribed grooves after molding them preparatorily to a shape like waves.

CONSTITUTION: Circular wall parts 4 of cup-shaped materials 1 are supported by a supporting roller 14b placed in the side opposite to the direction of eccentricity of a lower rotating supporting mold 11 which is rotated eccentrically to the side of an preparatory molding roller 12. Materials 1

are molded preparatorily to a shape, which has plural valley parts 6 in the outside and a wave-shaped section, by the preparatory molding roller 12. Next, circular wall parts 4 molded to a shape like waves are molded to a zigzag folded state by the compression molding. Valley parts 6 of folded circular wall parts 4 are subjected to the rolling work and are molded to prescribed V grooves 7. Thus, a desired V pulley 5 is obtained.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

✓ [Number of appeal against examiner's
decision of rejection]

[Date of requesting appeal against
examiner's decision of rejection]

[Date of extinction of right]

Copyright (C); 1998, 2003 Japan Patent Office